

## RILAND

**THE WELDING EXPERTS  
YOU CAN TRUST**

**The most advanced**

### MIG 400

**Economical, Excellent, Flexible, Professional**

- Advanced IGBT inverter technology.
- CC/CV Design suitable for a dual welding process: MIG & MMA.
- 2T/4T function.
- Arc Trait (Inductance) adjustable.
- External wire feeder with voltage and current control.
- Digital Meters - Voltage and Amperage preview and hold capability.
- Dust-Free cooling system to enhance duty cycle.
- With overload and overheat protection.
- Power source with protect corner more durable.



#### Technical Data

ITEM	MIG 400	
MIG 400	MIG	MMA
Input voltage (V) $\pm 15\%$	3P-415 $\pm 15\%$	
Frequency (Hz)	50/60	
Rated input current (A)	19.2	21.1
Rated input power (KVA)	13.8	15.2
Output current @ voltage (A/V)	60/17~400/34	40/21.6~400/36
No load voltage (V)	66	
No load cost (W)	120	
Wire speed (m/min)	1.5-22	
Power factor	0.93	
Efficiency	85%	
Suitable wire dia. (mm)	0.8/1.0/1.2	
Housing protection grade	IP21	
Power source weight (kg)	21	
Dimensions (mm)	485 x 238 x 378	

#### Application Specification

Industrial steel structure, Machinery maintenance, Equipment manufacturing Mild steel, Stainless steel, alloyed steel, etc

#### Control Panel

Simple and easy to operate, you can choose MIG or MMA process Under MIG mode, wire feed speed and welding voltage can be pre-set. Arc Trait (inductance) adjusted depend on welding current and wire diameter. 2T/4T depends on interrupt or continuous weld.



#### Standard package includes

- 1 PC Inverter Power source.
- 3 mtr Welding torch and cable assembly
- 3 mtr work cable and earthing clamp
- Wire feeder and accessories

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