



ORGANIZATION FOR TECHNICAL CONFORMITY
FACTORY PRODUCTION CONTROL CERTIFICATION BODY

CERTIFICATE

OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

2787 - CPR – 01462

In compliance with Regulation (EU) No 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

WELDING CONSUMABLES

Scope of materials: refer to the Annex 1 and Annex 2 to the Certificate
with performance and test methods as provided in the manufacturer's declaration of performance
placed on the market of

STELLARIS SPECIALITIES INDIA LIMITED

Plot no. 552, Pace City-2, Sector-37, Gurugram, Haryana-122001, India

and produced by

STELLARIS SPECIALITIES INDIA LIMITED

Plant 1: Plot No. 552, Sector 37, Pace City II, Gurgaon, HR Gurgaon, HR 122 001, India
Plant 2: Plot No. A-334, Street Karoli RIICO Industrial Area Village Tapukara , Alwar
Rajasthan - 301707

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

EN 13479:2017

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was issued for the first time on 30.09.2024. and remains valid until 29.07.2027, provided that the test methods and/or production control requirements defined in the harmonized European standard and used to assess constancy of performance of the declared characteristics remain unchanged, and the product and production conditions in the factory are not substantially changed, unless the certificate is revoked by the certification body.

Notes:

This Certificate is valid only with a Document of validity, which is an inseparable part of this Certificate.

Department Manager
Vera Tsvetkova



Sofia, September 30 2024

OTC Bulgaria Ltd.

Hristo Belchev Str., 1000 Sofia, Bulgaria

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ORGANIZATION FOR TECHNICAL CONFORMITY

FACTORY PRODUCTION CONTROL CERTIFICATION BODY

ANNEX 1

to the Certificate of conformity of factory production control **2787 - CPR – 01462**, for product: WELDING CONSUMABLES, produced in Plant 1: Plot No. 552, Sector 37, Pace City II, Gurgaon, HR Gurgaon, HR 122 001, India

LIST OF PRODUCTS

№	Brand Name	Classification	Category
1	STARBLAZE PRIME 6010	EN ISO 2560-A: E 38 3 C 21	SMAW - Pipeline & Piping
2	STARBLAZE PRIME 6011	EN ISO 2560-A : E 38 3 C 11	SMAW - Pipeline & Piping
3	STARBLAZE PRIME 6012	EN ISO - 2560-A: E 35 A RC 11	SMAW Carbon steel
4	STARBLAZE PRIME 6013	EN ISO- 2560-A: E 38 0 R 12	SMAW - Carbon steel
5	STARBLAZE PRIME 6013S	EN ISO -2560-A: E 38 0 R 12	SMAW - Carbon steel
6	STARBLAZE 6013S	EN ISO -2560-A: E 38 0 R 12	SMAW - Carbon steel
7	STARBLAZE PRIME 6013SS	EN ISO -2560-A : E 42 0 RR 12	SMAW - Carbon steel
8	STARBLAZE 6013SS	EN ISO -2560-A : E 42 0 RR 12	SMAW - Carbon steel
9	STARBLAZE 6013	EN ISO -2560-A : E 38 0 R 11	SMAW - Carbon steel
10	STARBLAZE PRIME 6013M (Blue)	EN ISO 2560-A: E 38 0 R 12	SMAW -Carbon steel
11	STARBLAZE PRIME 6013 VD	EN ISO -2560-A : E 38 0 RC 11	SMAW - Carbon steel
12	STARBLAZE PRIME 6020	EN ISO -2560-A: E 38 2 RA 13	SMAW - Carbon steel
13	STARBLAZE PRIME 7010G	EN ISO-2560-A : E 42 2 C 21	SMAW - Pipeline & Piping
14	STARBLAZE PRIME 7010-P1	EN ISO-2560- A : E 42 3 C 21	SMAW - Pipeline & Piping
15	STARBLAZE PRIME 7010-A1	EN ISO-2560- A : E 42 0 Mo C 15	SMAW - Pipeline & Piping
16	STARBLAZE PRIME 7014	EN ISO-2560-A : E 42 0 RR 33	SMAW - Corban steel
17	STARBLAZE PRIME 7016	EN ISO-2560-A : E 42 5 B 12 H5	SMAW – Corban steel
18	STARBLAZE PRIME 7016-A1	EN ISO-2560-A : E 42 5 B 42 H5	SMAW – Corban steel
19	STARBLAZE 7016	EN ISO-2560-A: E 42 4 B 12 H5	SMAW – Corban steel
20	STARBLAZE 7018	EN ISO-2560-A: E 42 4 B 32 H5	SMAW – Corban steel
21	STARBLAZE PRIME 7018	EN ISO- 2560-A: E 42 4 B 32 H5	SMAW – Corban steel
22	STARBLAZE PRIME 7018M	EN ISO- 2560-A: E 42 4 B 32	SMAW – Corban steel



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		H5	
23	STARBLAZE PRIME 7018S	EN ISO- 2560-A : E 42 5 B 32 H5	SMAW – Corban steel
24	STARBLAZE 7018S	EN ISO- 2560-A : E 42 5 B 42 H5	SMAW – Corban steel
25	STARBLAZE PRIME 7018 H4R	EN ISO- 2560-A : E 42 4 B 42 H5	SMAW – Corban steel
26	STARBLAZE PRIME 7018S H4R	EN ISO -2560-A : E 42 5 B 42 H5	SMAW – Corban steel
27	STARBLAZE PRIME 7018S(SP) FOR NACE	EN ISO-2560-A : E 42 5 B 32 H5	SMAW – Corban steel
28	STARBLAZE PRIME 7018 (SP) FOR NACE	EN ISO-2560-A : E 42 5 B 32 H5	SMAW – Corban steel
29	STARBLAZE PRIME 7018-A1	EN ISO-3580-A : E Mo B42 H5	SMAW – Corban steel
30	STARBLAZE PRIME 7018-A1 H4R	EN ISO-3580-A : E MoB 3 2 H5	SMAW – Corban steel
31	STARBLAZE PRIME 7018-G	EN ISO- 2560-A: E 42 5 B 32 H5	SMAW – Corban steel
32	STARBLAZE 7018 (SPL)	EN ISO- 2560-A: E 42 4 B 32 H5	SMAW – Corban steel
33	STARBLAZE PRIME 7018-C2L	EN ISO-2560-A: E 38 93 Ni 32 H5	SMAW – Corban steel
34	STARBLAZE PRIME 7018-W1	EN ISO-2560-A : E 42 2 B 32	SMAW – Corban steel
35	STARBLAZE PRIME 7024	EN ISO-2560-A :E 35 0 R 5 2	SMAW – Corban steel
36	STARBLAZE PRIME 7028	EN ISO-2560-A: E 42 4B 53 H5	SMAW – Corban steel
37	STARBLAZE PRIME 8010 P1	EN ISO-2560-B : E 5510 Pl A	SMAW – Corban steel
38	STARBLAZE PRIME 8015-B8	EN ISO-3580-A : E Cr Mo 9 B 32 H5	SMAW – Corban steel
39	STARBLAZE PRIME 8016-B6	EN ISO-3580-A : E Cr Mo 5 B 42 H5	SMAW – Corban steel
40	STARBLAZE PRIME 8016-B8	EN ISO-3580-A : E Cr Mo 9 B 42 H5	SMAW – Corban steel
41	STARBLAZE PRIME 8018-B1	EN ISO-3580-A : E Cr Mo 5 B 12 H5	SMAW – Corban steel
42	STARBLAZE PRIME 8018-B2	EN ISO-3580-A: E Cr Mo 1 B 42 H5	SMAW • Low alloy
43	STARBLAZE PRIME 8018-B6	EN ISO-3580-A : E CrMo5 B 42 H5	SMAW • Low alloy
44	STARBLAZE PRIME 8018-B8	EN ISO-3580-A: E CrMo9 B 42 H5	SMAW • Low alloy
45	STARBLAZE PRIME 8018-B6L	EN ISO-3580-A : E CrMo5 LB 32 H5	SMAW • Low alloy



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46	STARBLAZE PRIME 8018-B8L	EN ISO-3580-A : E CrMo9 LB 32 H5	SMAW • Low alloy
47	STARBLAZE PRIME 8018 C1	EN ISO-2560-A: E 46 6 2Ni B 32 H5	SMAW • Low alloy
48	STARBLAZE PRIME 8018 C2	EN ISO- 2560-A: E 46 6 3Ni B 32 H5	SMAW • Low alloy
49	STARBLAZE PRIME 8018 C3	EN ISO -2560-A: E 46 4 1Ni B 32 H5	SMAW • Low alloy
50	STARBLAZE PRIME 8018G	EN ISO- 2560-A: E 50 5 B 35 H5	SMAW • Low alloy
51	STARBLAZE PRIME 8018-B3L	EN ISO-3580-A : E CrMo2LB 1 2 H5	SMAW • Low alloy
52	STARBLAZE PRIME 8018 D1	EN ISO-18275-A: E 55 61 Ni Mo B 42 H5	SMAW • Low alloy
53	STARBLAZE PRIME 8018 D3	EN ISO-18275-B : E 59 16 3M2 A H5 DIN EN ISO-2560-A: E 46 4Z B 32 H5	SMAW • Low alloy
54	STARBLAZE PRIME 8018-W2	EN ISO-2560-A: E 46 2 Z B 3 2	SMAW • Low alloy
55	STARBLAZE PRIME 9010 P1	EN ISO-2560-A: E 50 31 Ni C 25	SMAW • Low alloy
56	STARBLAZE PRIME 9015-D1	EN ISO-18275-A:E 55 5 Mn 1 NiMo B 42	SMAW • Low alloy
57	STARBLAZE PRIME 9018-B3	EN ISO -3580-A: ECrMo2B42H5	SMAW • Low alloy
58	STARBLAZE PRIME 9018-B6	EN ISO-3580-A: E CrMo5 B 31 H5	SMAW • Low alloy
59	STARBLAZE PRIME 9018-B91	EN ISO-3580-A: E CrMo91 B 32 H5	SMAW • Low alloy
60	STARBLAZE PRIME 9018-B92	EN ISO-3580-A: E Z CrMoWVNb90 52 B 42 H5	SMAW • Low alloy
61	STARBLAZE PRIME 9018-G	EN ISO-2560-A: E 50 4 Z1 Ni Mo B 42 H5 DIN EN ISO-18275-B: E 62 18 G A H5	SMAW • Low alloy
62	STARBLAZE PRIME 9018-M	EN ISO-18275- B: E 62 18 N3M1 A H5	SMAW • Low alloy
63	STARBLAZE PRIME 9018 -D1	EN ISO-18275- B: E 62 18 NI M1 A H5 DIN	SMAW • Low alloy



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		EN ISO-2560-A: E 50 3Z B 32 H5	
64	STARBLAZE PRIME 9018 -D3	EN ISO-2560-A: E 50 3 Z B 32 H5	SMAW • Low alloy
65	STARBLAZE PRIME 9018-B6	EN ISO-3580-A: E Cr Mo 5 B 31 H5	SMAW • Low alloy
66	STARBLAZE PRIME 10016-G	EN ISO-757 : E 55 0 B 12	SMAW • Low alloy
67	STARBLAZE PRIME 10018-G	EN ISO-18275- B: E 69 18 G A H5	SMAW • Low alloy
68	STARBLAZE PRIME 10018 D2	EN ISO-18275 - A : E 62 4 Z B 32 H5	SMAW • Low alloy
69	STARBLAZE PRIME 10018M	EN ISO-18275-B :E 6918 N3M2 A H5	SMAW • Low alloy
70	STARBLAZE PRIME 11018-G	EN ISO-18275- B: E 76 18 G A H5	SMAW • Low alloy
71	STARBLAZE PRIME 11018M	EN ISO-18275-A : E 69 4 Z B 32 H5	SMAW • Low alloy
72	STARBLAZE PRIME 12018M	EN ISO-18275-A : E 79 5 Z B 32 H5	SMAW • Low alloy
73	STARBLAZE PRIME 12018G	EN ISO-18275-A : E 69 4 Z B 32 H5	SMAW • Low alloy
74	STARBLAZE PRIME 307	EN ISO-3581-A : E 18 8 Mn Mo R 12	MAW • Stainless Steel
75	STARBLAZE PRIME 307-15	EN ISO-3581-A : E 18 8 Mn B 22	MAW • Stainless Steel
76	STARBLAZE PRIME 308	EN ISO-3581-A : E 19 9 R 12	MAW • Stainless Steel
77	STARBLAZE PRIME 308H	EN ISO-3581-A : E 19 9 R 12	MAW • Stainless Steel
78	STARBLAZE PRIME 308L	EN ISO-3581-A : E 19 9 L R 12	MAW • Stainless Steel
79	STARBLAZE PRIME 308L-15	EN ISO-3581-A : E 19 9 LB 22	MAW • Stainless Steel
80	STARBLAZE PRIME 308L-17	EN ISO-3581-A : E 19 9 L R 32	MAW • Stainless Steel
81	STARBLAZE PRIME 309	EN ISO-3581-A : E 23 12 R 12	MAW • Stainless Steel
82	STARBLAZE PRIME 309-17	EN ISO-3581-A : E 23 12 R 32	MAW • Stainless Steel
83	STARBLAZE PRIME 309L	EN ISO-3581-A : E 23 12 L R 12	MAW • Stainless Steel



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84	STARBLAZE PRIME 309L-17	EN ISO-3581-A : E 23 12 L R 32	MAW • Stainless Steel
85	STARBLAZE PRIME 309Nb	EN ISO-3581-A : E 23 12 Nb R 12	MAW • Stainless Steel
86	STARBLAZE PRIME 309Mo	EN ISO-3581-A : E 23 12 2 R 12	MAW • Stainless Steel
87	STARBLAZE PRIME 309LMo	EN ISO-3581-A : E 23 12 2L R 12	MAW • Stainless Steel
88	STARBLAZE PRIME 310	EN ISO-3581-A : E 25 20 R 12	MAW • Stainless Steel
89	STARBLAZE PRIME 312	EN ISO-3581-A : E 29 9 R 12	MAW • Stainless Steel
90	STARBLAZE PRIME 316	EN ISO-3581-A : E 19 12 2 R 12	MAW • Stainless Steel
91	STARBLAZE PRIME 316H	EN ISO-3581-A : E 19 12 2 R 12	MAW • Stainless Steel
92	STARBLAZE PRIME 316L	EN ISO-3581-A : E 19 12 3 L R 12	MAW • Stainless Steel
93	STARBLAZE PRIME 316L-15	EN ISO-3581-A : E 19 12 3 L B 22	MAW • Stainless Steel
94	STARBLAZE PRIME 316L-17	EN ISO-3581-A : E 19 12 3 L R 32	MAW • Stainless Steel
95	STARBLAZE PRIME 317	EN ISO-3581-A : E 19 12 3 R 12	MAW • Stainless Steel
96	STARBLAZE PRIME 317L	EN ISO-3581-A : E 19 12 3 L R 12	MAW • Stainless Steel
97	STARBLAZE PRIME 318	EN ISO-3581-A : E 19 12 3 Nb R 12	MAW • Stainless Steel
98	STARBLAZE PRIME 347	EN ISO-3581-A : E 19 9 Nb R 12	MAW • Stainless Steel
99	STARBLAZE PRIME 347-17	EN ISO-3581-A : E 19 9 Nb R 32	MAW • Stainless Steel
100	STARBLAZE PRIME 383	EN ISO-3581-A : E 27 31 4 Cu L R 12	MAW • Stainless Steel
101	STARBLAZE PRIME 385	EN ISO-3581-A : E 20 25 5 Cu N L R 12	MAW • Stainless Steel
102	STARBLAZE PRIME 430	EN ISO-3581-A : E 17 R 12	MAW • Stainless Steel



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103	STARBLAZE PRIME 430Nb	EN ISO-3581-A : E 17 Nb R 12	MAW • Stainless Steel
104	STARBLAZE PRIME 2209	EN ISO-3581-A : E 22 9 3 N L R 32	MAW • Stainless Steel
105	STARBLAZE PRIME 2553	EN ISO-3581-A : E 25 9 3 Cu NL R32	MAW • Stainless Steel
106	STARBLAZE PRIME 2593	EN ISO-3581-A: E 25 93 Cu N L R 32	MAW • Stainless Steel
107	STARBLAZE PRIME 2594	EN ISO-3581-A : E 25 94 NL R 12	MAW • Stainless Steel
108	STARBLAZE PRIME 2595	EN ISO-3581-A: E 25 94NL R 12	MAW • Stainless Steel
109	STARBLAZE PRIME Ni-1	EN ISO-14172: E Ni 2061 (NiTi3)	SMAW • Ni alloy
110	STARBLAZE PRIME NiCu-7	EN ISO-14172 : E Ni 4060 (NiCu30Mn3Ti)	SMAW • Ni alloy
111	STARBLAZE PRIME NiCrFe-2	EN ISO-14172 : E Ni 6062 (NiCr15 Fe 8 Nb)	SMAW • Ni alloy
112	STARBLAZE PRIME NiCrFe-3	EN ISO-14172 : E Ni 6182 (NiCr15Fe6Mn)	SMAW • Ni alloy
113	STARBLAZE PRIME NiCrMo-3	EN ISO-14172: E Ni 6625 (NiCr22Mo9Nb)	SMAW • Ni alloy
114	STARBLAZE PRIME NiCrMo-4	EN ISO-14172: E Ni 6276 (NiCr15 MolSFe6W4)	SMAW • Ni alloy
115	STARBLAZE PRIME Ni-CI	EN ISO-1071 : E C Ni-CI 1	SMAW • Ni alloy
116	STARBLAZE PRIME NiFe-CI	EN ISO-1071 : E C Ni Fe 1	SMAW • Ni alloy
117	STARBLAZE PRIME NiCu-A	EN ISO-1071 : E C NiCu-A	SMAW • Ni alloy
118	STARBLAZE PRIME NiCu-B	EN ISO-1071 : E C NiCu-B	SMAW • Ni alloy
119	STARBLAZE 6013 AUTO	EN ISO -2560-A : E 38 0 R 11	SMAW - Carbon steel
120	STARBLAZE PRIME 9015-B9	EN ISO-3580-A: E CrMo91 B 42 H5	SMAW • Low alloy
121	STARBLAZE PRIME 9016-B9	EN ISO-3580-A: E CrMo91 B 42 H5	SMAW • Low alloy
122	STARBLAZE PRIME 9018-B9	EN ISO-3580-A: E CrMo91 B 42 H5	SMAW • Low alloy



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123	STARBLAZE PRIME 410	EN ISO 3581-A : E 13 B 22	MAW • Stainless Steel
124	STARBLAZE PRIME 410-15	EN ISO 3581-A : E 13 B 22	MAW • Stainless Steel
125	STARBLAZE PRIME 410-16	EN ISO 3581-A : E 13 R 12	MAW • Stainless Steel
126	STARBLAZE PRIME 410 NIMO	EN ISO 3581-A : E 13 4 B 22	MAW • Stainless Steel
127	STARBLAZE PRIME 410 NIMO-15	EN ISO 3581-A : E 13 4 B 22	MAW • Stainless Steel
128	STARBLAZE PRIME 410 NIMO-16	EN ISO 3581-A : E 13 4 B 12	MAW • Stainless Steel
129	STARBLAZE PRIME MONEL	EN ISO-1071 : E C NiCu-B	SMAW • Ni alloy
130	STARBLAZE PRIME 9018-G (SPL)	EN ISO-2560-A: E 50 4 Z1 Ni Mo B 42 H5 DIN EN ISO- 18275-B: E 62 18 G A H5	SMAW • Low alloy

The present Annex 1 is only valid together with the Certificate of conformity of the factory production control 2787 - CPR – 01462, issued on 30.07.2024, valid until 29.09.2027



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FACTORY PRODUCTION CONTROL CERTIFICATION BODY

ANNEX 2

to the Certificate of conformity of factory production control **2787 - CPR – 01462** ,for product: WELDING CONSUMABLES, produced in Plant 2: Plot No. A-334, Street Karoli RIICO Industrial Area Village Tapukara , Alwar Rajasthan - 301707

LIST OF PRODUCTS

No	Brand Name	EN 14343-A:2017/ classification	Category
STARBALZE MIG			
1	STARBALZE MIG 307		GMAW STAINLESS STEEL
2	STARBLAZE MIG 307Si	G 18 8 Mn	GMAW STAINLESS STEEL
3	STARBLAZE MIG 308L	G 19 9 L	GMAW STAINLESS STEEL
4	STARBLAZE MIG 308LSi	G 19 9 L Si	GMAW STAINLESS STEEL
5	STARBLAZE MIG 308Si	G 19 9 Si	GMAW STAINLESS STEEL
6	STARBLAZE MIG 308		GMAW STAINLESS STEEL
7	STARBLAZE MIG 308 Mo	G 20 10 3	GMAW STAINLESS STEEL
8	STARBLAZE MIG 308 LMo		GMAW STAINLESS STEEL
9	STARBLAZE MIG 308H	G 19 9 H	GMAW STAINLESS STEEL
10	STARBLAZE MIG 309L	G 23 12 L	GMAW STAINLESS STEEL
11	STARBLAZE MIG 309LSi	G 23 12 Lsi	GMAW STAINLESS STEEL
12	STARBLAZE MIG 309Si		GMAW STAINLESS STEEL
13	STARBLAZE MIG 309	G 22 12 H	GMAW STAINLESS STEEL
14	STARBLAZE MIG 309H	G 22 12 H	GMAWSTAINLESS STEEL
15	STARBLAZE MIG 309Mo		GMAW STAINLESS STEEL
16	STARBLAZE MIG 309LMo	G 23 12 2 L	GMAWSTAINLESS STEEL
17	STARBLAZE MIG 310	G 25 20	GMAWSTAINLESS STEEL
18	STARBLAZE MIG 312	G 29 9	GMAW STAINLESS STEEL
19	STARBLAZE MIG 316L	G 19 12 3 L	GMAW STAINLESS STEEL
20	STARBLAZE MIG 316LSi	G 19 12 3 L Si	GMAW STAINLESS STEEL
21	STARBLAZE MIG 316Si		GMAW STAINLESS STEEL
22	STARBLAZE MIG 316		GMAW STAINLESS STEEL
23	STARBLAZE MIG 316H	G 19 12 3 H	GMAW STAINLESS STEEL



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24	STARBLAZE MIG 317L	G 19 13 4 L	GMAW STAINLESS STEEL
25	STARBLAZE MIG 317		GMAW STAINLESS STEEL
26	STARBLAZE MIG 318	G 19 12 3 Nb	GMAW STAINLESS STEEL
27	STARBLAZE MIG 321		GMAW STAINLESS STEEL
28	STARBLAZE MIG 347	G 19 9 Nb	GMAW STAINLESS STEEL
29	STARBLAZE MIG 347H		GMAW STAINLESS STEEL
30	STARBLAZE MIG 347L		GMAW STAINLESS STEEL
31	STARBLAZE MIG 347Si	G 19 9 Nb Si	GMAW STAINLESS STEEL
32	STARBLAZE MIG 385	G 20 25 5 Cu L	GMAW STAINLESS STEEL
33	STARBLAZE MIG 409		GMAW STAINLESS STEEL
34	STARBLAZE MIG 409 Nb/Cb		GMAW STAINLESS STEEL
35	STARBLAZE MIG 410	G 13	GMAW STAINLESS STEEL
36	STARBLAZE MIG 410 Nimo	G 13 4	GMAW STAINLESS STEEL
37	STARBLAZE MIG 420		GMAW STAINLESS STEEL
38	STARBLAZE MIG 430	G 17	GMAW STAINLESS STEEL
39	STARBLAZE MIG 430LNb	G 18 L Nb	GMAW STAINLESS STEEL
40	STARBLAZE MIG 2209	G 22 9 3 NL	GMAW STAINLESS STEEL
41	STARBLAZE MIG 2594	G 25 9 4 N L	GMAW STAINLESS STEEL
42	STARBLAZE MIG 304L		GMAW STAINLESS STEEL
43	STARBLAZE MIG 320		GMAW STAINLESS STEEL
44	STARBLAZE MIG 320LR		GMAW STAINLESS STEEL
45	STARBLAZE MIG 321H		GMAW STAINLESS STEEL
46	STARBLAZE MIG 383	G 27 31 4 Cu L	GMAW STAINLESS STEEL
47	STARBLAZE MIG 630		GMAW STAINLESS STEEL
48	STARBLAZE MIG NiFe-CI		GMAW CAST IRON
49	STARBLAZE MIG Ni-CI		GMAW CAST IRON
50	STARBLAZE MIG Ni-1		GMAW NICKEL ALLOY
51	STARBLAZE MIG NiCr-3		GMAW NICKEL ALLOY
52	STARBLAZE MIG NiCrMo-3		GMAW NICKEL ALLOY
53	STARBLAZE MIG NiCrMo-4		GMAW NICKEL ALLOY
54	STARBLAZE MIG NiCrMo-10		GMAW NICKEL ALLOY



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55	STARBLAZE MIG NiCu-7		GMAW NICKEL ALLOY
56	STARBLAZE MIG ERNiFe		GMAW NICKEL ALLOY
STARBALZE TIG			
43	STARBALZE TIG 307		GTAW STAINLESS STEEL
44	STARBLAZE TIG 307Si	W 18 8 Mn	GTAW STAINLESS STEEL
45	STARBLAZE TIG 308L	W 19 9 L	GTAW STAINLESS STEEL
46	STARBLAZE TIG 308LSi	W 19 9 L Si	GTAW STAINLESS STEEL
47	STARBLAZE TIG 308Si	W 19 9 Si	GTAW STAINLESS STEEL
48	STARBLAZE TIG 308		GTAW STAINLESS STEEL
49	STARBLAZE TIG 308 Mo	W 20 10 3	GTAW STAINLESS STEEL
50	STARBLAZE TIG 308 Lmo		GTAW STAINLESS STEEL
51	STARBLAZE TIG 308H	W 19 9 H	GTAW STAINLESS STEEL
52	STARBLAZE TIG 309L	W 23 12 L	GTAW STAINLESS STEEL
53	STARBLAZE TIG 309LSi	W 23 12 Lsi	GTAW STAINLESS STEEL
54	STARBLAZE TIG 309Si		GTAW STAINLESS STEEL
55	STARBLAZE TIG 309	W 22 12 H	GTAW STAINLESS STEEL
56	STARBLAZE TIG 309H	W 22 12 H	GTAW STAINLESS STEEL
57	STARBLAZE TIG 309Mo		GTAW STAINLESS STEEL
58	STARBLAZE TIG 309Lmo	W 23 12 2 L	GTAW STAINLESS STEEL
59	STARBLAZE TIG 310	W 25 20	GTAW STAINLESS STEEL
60	STARBLAZE TIG 312	W 29 9	GTAW STAINLESS STEEL
61	STARBLAZE TIG 316L	W 19 12 3 L	GTAW STAINLESS STEEL
62	STARBLAZE TIG 316LSi	W 19 12 3 L Si	GTAW STAINLESS STEEL
63	STARBLAZE TIG 316Si		GTAW STAINLESS STEEL
64	STARBLAZE TIG 316		GTAW STAINLESS STEEL
65	STARBLAZE TIG 316H	W 19 12 3 H	GTAW STAINLESS STEEL
66	STARBLAZE TIG 317L	W 19 13 4 L	GTAW STAINLESS STEEL
67	STARBLAZE TIG 317		GTAW STAINLESS STEEL
68	STARBLAZE TIG 318	W 19 12 3 Nb	GTAW STAINLESS STEEL
69	STARBLAZE TIG 321		GTAW STAINLESS STEEL
70	STARBLAZE TIG 347	W 19 9 Nb	GTAW STAINLESS STEEL
71	STARBLAZE TIG 347H		GTAW STAINLESS STEEL



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72	STARBLAZE TIG 347L		GTAW STAINLESS STEEL
73	STARBLAZE TIG 347Si	W 19 9 Nb Si	GTAW STAINLESS STEEL
74	STARBLAZE TIG 385	W 20 25 5 Cu L	GTAW STAINLESS STEEL
75	STARBLAZE TIG 409		GTAW STAINLESS STEEL
76	STARBLAZE TIG 409 Nb/Cb		GTAW STAINLESS STEEL
77	STARBLAZE TIG 410	W 13	GTAW STAINLESS STEEL
78	STARBLAZE TIG 410 Nimo	W 13 4	GTAW STAINLESS STEEL
79	STARBLAZE TIG 420		GTAW STAINLESS STEEL
80	STARBLAZE TIG 430	W 17	GTAW STAINLESS STEEL
81	STARBLAZE TIG 430LNb	W 18 L Nb	GTAW STAINLESS STEEL
82	STARBLAZE TIG 2209	W 22 9 3 NL	GTAW STAINLESS STEEL
83	STARBLAZE TIG 2594	W 25 9 4 N L	GTAW STAINLESS STEEL
84	STARBLAZE TIG 304L		GTAW STAINLESS STEEL
85	STARBLAZE TIG 320		GTAW STAINLESS STEEL
86	STARBLAZE TIG 320LR		GTAW STAINLESS STEEL
87	STARBLAZE TIG 321H	G 27 31 4 Cu L	GTAW STAINLESS STEEL
88	STARBLAZE TIG 383		GTAW STAINLESS STEEL
89	STARBLAZE TIG 630		GTAW STAINLESS STEEL
90	STARBLAZE TIG NiFe-CI		GTAW CAST IRON
91	STARBLAZE TIG Ni-CI		GTAW CAST IRON
92	STARBLAZE TIG Ni-1		GTAW NICKEL ALLOY
93	STARBLAZE TIG NiCr-3		GTAW NICKEL ALLOY
94	STARBLAZE TIG NiCrMo-3		GTAW NICKEL ALLOY
95	STARBLAZE TIG NiCrMo-4		GTAW NICKEL ALLOY
96	STARBLAZE TIG NiCrMo-10		GTAW NICKEL ALLOY
97	STARBLAZE TIG NiCu-7		GTAW NICKEL ALLOY
98	STARBLAZE TIG ERNiFe		GTAW NICKEL ALLOY
STARBALZE SAW			
85	STARBALZE SAW 307		SMAW STAINLESS STEEL
86	STARBLAZE SAW 307Si	S 18 8 Mn	SMAW STAINLESS STEEL
87	STARBLAZE SAW 308L	S 19 9 L	SMAW STAINLESS STEEL





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88	STARBLAZE SAW 308LSi	S 19 9 L Si	SMAW STAINLESS STEEL
89	STARBLAZE SAW 308Si	S 19 9 Si	SMAW STAINLESS STEEL
90	STARBLAZE SAW 308		SMAW STAINLESS STEEL
91	STARBLAZE SAW 308 Mo	S 20 10 3	SMAW STAINLESS STEEL
92	STARBLAZE SAW 308 Lmo		SMAW STAINLESS STEEL
93	STARBLAZE SAW 308H	S 19 9 H	SMAW STAINLESS STEEL
94	STARBLAZE SAW 309L	S 23 12 L	SMAW STAINLESS STEEL
95	STARBLAZE SAW 309LSi	S 23 12 Lsi	SMAW STAINLESS STEEL
96	STARBLAZE SAW 309Si		SMAW STAINLESS STEEL
97	STARBLAZE SAW 309	S 22 12 H	SMAW STAINLESS STEEL
98	STARBLAZE SAW 309H	S 22 12 H	SMAW STAINLESS STEEL
99	STARBLAZE SAW 309Mo		SMAW STAINLESS STEEL
100	STARBLAZE SAW 309Lmo	S 23 12 2 L	SMAW STAINLESS STEEL
101	STARBLAZE SAW 310	S 25 20	SMAW STAINLESS STEEL
102	STARBLAZE SAW 312	S 29 9	SMAW STAINLESS STEEL
103	STARBLAZE SAW 316L	S 19 12 3 L	SMAW STAINLESS STEEL
104	STARBLAZE SAW 316LSi	S 19 12 3 L Si	SMAW STAINLESS STEEL
105	STARBLAZE SAW 316Si		SMAW STAINLESS STEEL
106	STARBLAZE SAW 316		SMAW STAINLESS STEEL
107	STARBLAZE SAW 316H	S 19 12 3 H	SMAW STAINLESS STEEL
108	STARBLAZE SAW 317L	S 19 13 4 L	SMAW STAINLESS STEEL
109	STARBLAZE SAW 317		SMAW STAINLESS STEEL
110	STARBLAZE SAW 318	S 19 12 3 Nb	SMAW STAINLESS STEEL
111	STARBLAZE SAW 321		SMAW STAINLESS STEEL
112	STARBLAZE SAW 347	S 19 9 Nb	SMAW STAINLESS STEEL
113	STARBLAZE SAW 347H		SMAW STAINLESS STEEL
114	STARBLAZE SAW 347L		SMAW STAINLESS STEEL
115	STARBLAZE SAW 347Si	S 19 9 Nb Si	SMAW STAINLESS STEEL
116	STARBLAZE SAW 385	S 20 25 5 Cu L	SMAW STAINLESS STEEL
117	STARBLAZE SAW 409		SMAW STAINLESS STEEL
118	STARBLAZE SAW 409 Nb/Cb		SMAW STAINLESS STEEL
119	STARBLAZE SAW 410	S 13	SMAW STAINLESS STEEL



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120	STARBLAZE SAW 410 Nimo	S 13 4	SMAW STAINLESS STEEL
121	STARBLAZE SAW 420		SMAW STAINLESS STEEL
122	STARBLAZE SAW 430	S 17	SMAW STAINLESS STEEL
123	STARBLAZE SAW 430LNb	S 18 L Nb	SMAW STAINLESS STEEL
124	STARBLAZE SAW 2209	S 22 9 3 NL	SMAW STAINLESS STEEL
125	STARBLAZE SAW 2594	S 25 9 4 N L	SMAW STAINLESS STEEL
126	STARBLAZE SAW 304L		SMAW STAINLESS STEEL
127	STARBLAZE SAW 320		SMAW NICKEL ALLOY
128	STARBLAZE SAW 320LR		SMAW NICKEL ALLOY
129	STARBLAZE SAW 321H	G 27 31 4 Cu L	SMAW NICKEL ALLOY
130	STARBLAZE SAW 383		SMAW NICKEL ALLOY
131	STARBLAZE SAW 630		SMAW NICKEL ALLOY
132	STARBLAZE SAW NiFe-CI		SMAW CAST IRON
133	STARBLAZE SAW Ni-CI		SMAW CAST IRON
134	STARBLAZE SAW Ni-1		SMAW NICKEL ALLOY
135	STARBLAZE SAW NiCr-3		SMAW NICKEL ALLOY
136	STARBLAZE SAW NiCrMo-3		SMAW NICKEL ALLOY
137	STARBLAZE SAW NiCrMo-4		SMAW NICKEL ALLOY
138	STARBLAZE SAW NiCrMo-10		SMAW NICKEL ALLOY
139	STARBLAZE SAW NiCu-7		SMAW NICKEL ALLOY
140	STARBLAZE SAW ERNiFe		SMAW NICKEL ALLOY

The present Annex 2 is only valid together with the Certificate of conformity of the factory production control 2787 - CPR – 01462, issued on 30.09.2024, valid until 29.09.2027.

Department Manager
Vera Tsvetkova



Sofia, September 30, 2024

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www.otc-bg.com

