

DEPARTMENT OF INDUSTRIES & COMMERCE
GOVT. OF HARYANA

From :- Chief Inspector of Boilers, Haryana,
30 bays Building, Room No. - 60,
1st floor, Sector -17, Chandigarh-160017, Haryana

To :- M/s Stellaris Specialities India Ltd.
Plot No.-552, Pace City-II, Sector-37,
Gurgaon-122001, Haryana, India.

No......129.....

Date. 22-04-2025

Subject:- Approval of manual metal arc welding electrodes under Reg. 95 of IBR, 1950
For normal penetration.

BRANDS NAME:

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| 1. | STARBLAZE 6013 | (AWS A5.1: E6013, IS 814 : ER 4211X) |
| 2. | STARBLAZE PRIME 6013S | (AWS/A5.1: E6013, IS 814 : ER 4221X) |
| 3. | STARBLAZE PRIME 6013SS | (AWS A5.1: E6013, IS 814: ERR 4222X) |
| 4. | STARBLAZE 7018 | (AWS/A5.1: E7018, IS 814 : EB 5426H3JX) |
| 5. | STARBLAZE PRIME 7018 | (AWS/A5.1: E7018, IS 814 : EB 5426H3JX) |
| 6. | STARBLAZE PRIME 7018S | (AWS/A5.1: E7018-1, IS 814 : EB 5629H3JX) |
| 7. | STARBLAZE PRIME 7018-A1 | (AWS A5.5 : E7018-A1) |
| 8. | STARBLAZE PRIME 8018-B2 | (AWS A5.5: E8018-B2) |
| 9. | STARBLAZE PRIME 9018-B3 | (AWS A5.5 : E9018-B3) |
| 10. | STARBLAZE 71T-1 | (AWS A5.20:E71T-1-1C, IS 15769 : ET 531RC9 H10) |
| 11. | STARBLAZE PRIME 316L | (AWS/A5.4 : E316L-16) |

Reference your letter no. SSIL/GEP-552/IBR/006, Date: - 04.04.2025


In continuation with your above letter, tests were witnessed by the concerned inspecting officer as per I.B.R.-1950 and found satisfactory.

The above brands of electrodes are permitted to be used for I.B.R. applications.

In all the electrodes packing, the following information must be marked :

Name of the Manufacturer,
Trade name of the Electrodes,
Size and quantity of Electrodes,
Batch Number &
Recommended current range.

The present permission is valid for a period of One Year, i.e. up to 30.04.2026
If the electrodes are not offered for next periodic tests before 30.04.2026, the
above brands of electrodes will not be permitted for use in IBR applications.


SANJAY SHARMA
Inspecting Authority
Chief Inspector of Boilers
Haryana, Chandigarh
Chandigarh