

## RILAND

### THE WELDING EXPERTS YOU CAN TRUST

### The high cost-performance, TIG 250P AC/DC

**Excellent, Precise, Professional, Reliable & Rugged**

- ▲ Use 100 KHz inverter MOSFET technology.
- ▲ Current and gas post time adjustable, enrich controlling ways of welding shape.
- ▲ Dual functions : HF TIG and MMA.
- ▲ LED display, shows the preset current.
- ▲ Pulse frequency adjustable, different pulse frequency lead to different welding shape to meet demands.
- ▲ Post flow adjustable (0.5~10s); make the welding seam protection more effective.
- ▲ Pass the high voltage 3750V AC dielectric strength test, safe for welder.

#### Technical Data

ITEM	TIG 250P AC/DC	
TIG 250P AC/DC	1P-220±15%	
Frequency (Hz)	50/60	
Rated (A) input current	36.5(TIG)	35.4(MMA)
Rated input power (KVA)	8.03	7.80
Output current (A)	10-250	10-200
Output voltage range (V)	10.4-20	25.4-28
Pulse Frequency (Hz)	0.5-5.0	
Remote control	Yes	
Frequency (%)	80	
Insulation grade	F	
Efficiency	>85%	
Housing protection grade	IP21	
Weight (kg)	18.5	
Dimensions (mm)	476x 340 x 402	

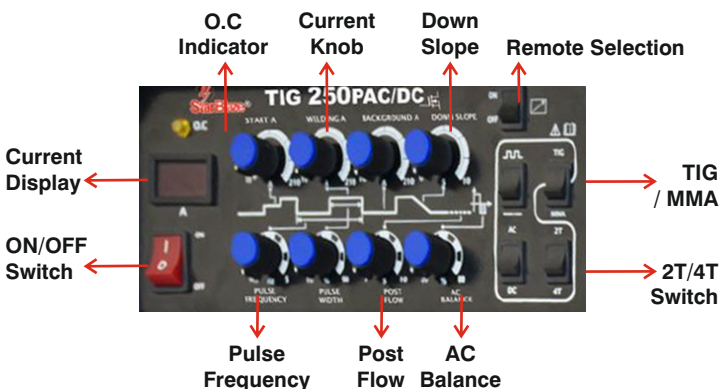
#### Application Specification

Aluminum, Light steel structure, Sheet metal Processing, Pressure container, Pipe installation, Mild steel, Stainless steel, Low alloy steel, etc



#### Control Panel

Simple and easy to operate, all welding adjustable adjustment function knobs are visualized on the operation panel.



#### Standard package includes

- ▲ 1 PC inverter power source
- ▲ 1 PC TIG 26 torch
- ▲ 1 PC Earth clamp, cable with Europlug

### Stellaris Specialities India Ltd.

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